



**Benefits:**

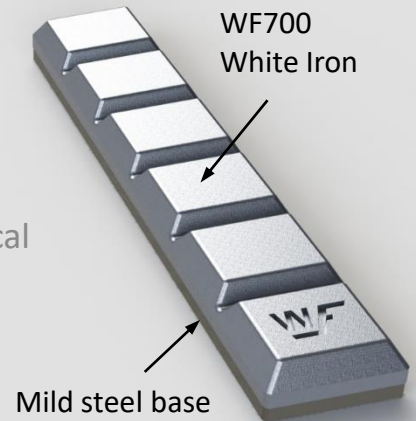
- Decreased associated down time of the bucket
- Prolonged Bucket service life.
- Reduced maintenance costs

**Use:** composite parts provide a quick and flexible solution to protect critical areas of buckets and machinery against wear.

# Choc Blocks

MULTI-PURPOSE WEAR PROTECTION

- The ability to replace clad plate and hard facing.
- Extra protection without adding excessive weight.
- Flexibility in applications on mobile and fixed plant.
- Protection of isolated wear areas on expensive mechanical components.
- Ability to be cut and shaped over curved surfaces.



**Specifications:** Comprises of a 15/3 CrMo modified abrasion resistant white iron alloy known as WF700, metallurgically bonded to a mild steel backing plate which facilitates easy welding to the surface requiring protection. The WF700 alloy has a minimum hardness of 700 HV and a carbide network that provides its unique wear characteristics.



Product Code	Description	Weight	CMP Part #	Bradken Part #	A	B	C
EC3696S	40mm Chocky Block	1.6kg 3.53lb	GE500020	1089&1086	240mm 9.48"	40mm 1.57"	24mm 0.944"
EC3697S	50mm Chocky Block	1.9kg 4.19lb	GE500021	1087&1090	240mm 9.48"	50mm 1.97"	24mm 0.944"
EC3700S	65mm Chocky Block	2.5kg 5.51lb	GE500022	1088&1091	240mm 9.48"	65mm 2.56"	24mm 0.944"

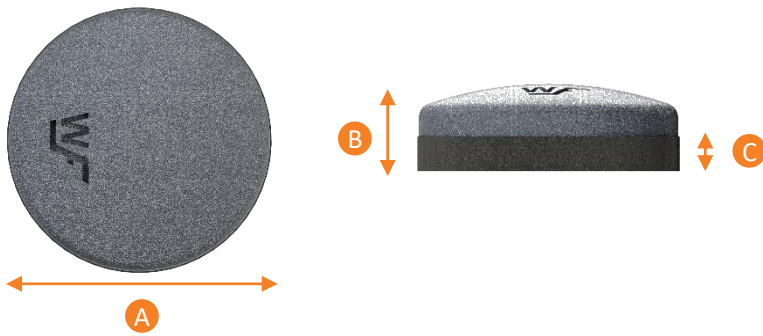
# Buttons

MULTI-PURPOSE WEAR PROTECTION

- Excellent wear resistance in smaller areas.
- Less chance of loss, by minimising the effects of impacts, due to the circular dome design.
- Ease of positioning for effective wear resistance.
- Good wear protection in mining and construction bucket applications.

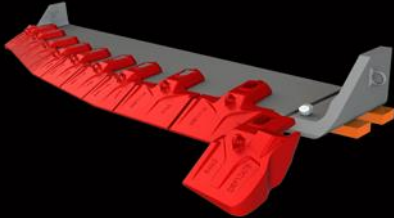


**Specifications:** Comprises of a 15/3 CrMo modified abrasion resistant white iron alloy known as WF700, metallurgically bonded to a mild steel backing plate which facilitates easy welding to the surface requiring protection. The WF700 alloy has a minimum hardness of 700 HV and a carbide network that provides its unique wear characteristics.



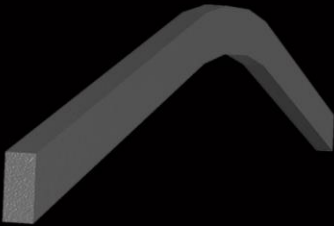
Product Code	Description	Weight	CMP Part #	Bradken Part #	A	B	C
EC3698S	75mm Button (puck)	0.8kg 1.76lb	GE500001	1076	75mm 2.95"	28mm 1.1"	10mm 0.39"
EC3699S	90mm Button (puck)	1.4kg 3.086lb	GE500002	1075	90mm 3.54"	30mm 1.18"	12mm 0.47"

## Complementary products - Full Bucket protection



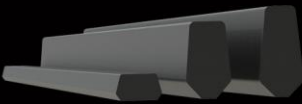
### Shroud systems

We have a range of mechanical, weld-on and bolt-on underground shroud systems that can adapt to your machine and site needs.



### Wearstrips and profile bars

With onsite cutting facilities, we recommend that our customers use C4800 or C8000 - an advanced high resistant performance steel with better wear properties than conventional Q&T plate - for all profile bars and strips to protect their buckets and extend shroud wear-life.



### Grouser Bars

We stock a range of grouser bars to protect bucket cheeks and critical areas from wear that do not disrupt the in and outward flow of material.

### Wearplate

Cut and rolled to your requirements, we can supply you with wear skins for your buckets manufactured from QT450 grade plate or similar.

**Head office - Australia**  
Address 533 Abernethy Road,  
Kewdale, Western Australia 6105  
Tel +61 (0) 8 9353 6111  
Fax +61 (0) 8 9353 6188  
Email [sales@wearforce.com.au](mailto:sales@wearforce.com.au)

[www.wearforce.com.au](http://www.wearforce.com.au)

**Kalgoorlie Branch- Australia**  
Address 5 Hudson Place, West  
Kalgoorlie, Western Australia, 6430  
Tel +61 (0) 8 9022 8035  
Fax +61 (0) 8 9022 8032  
Email [sales@wearforce.com.au](mailto:sales@wearforce.com.au)

[www.wearforce.com.au](http://www.wearforce.com.au)

**North American Office**  
Address 359 New St,  
Quakertown, PA 18951, USA  
Tel +1 (215) 996 1770  
Fax +1 (215) 822 1423  
Email [sales@wearforcena.com](mailto:sales@wearforcena.com)

[www.wearforcena.com](http://www.wearforcena.com)